

Bonded Collet Spindle Maintenance

24 hours: Mandatory

(*Note: Collet failure will occur without this maintenance!)

Spray 'cnc' lubricant into collet bore via tube for 1 second.

Replace tool and run spindle at 100,000 rpm for two minutes.

Stop spindle and clean collet bore with a brush and solvent.

If contamination is evident repeat the whole process.

Note – During collet maintenance you may experience black deposits coming from the collet, this is lubricating grease and should not be flushed away.

WESTWIND[®]

For further information, please email: wwinfo@westwind-airbearings.com

Westwind Air Bearings, a Novanta company

Holton Road, Holton Heath, Poole, Dorset. BH16 6LN. UK

Tel: +44 (0) 1202 627200 Fax: +44 (0) 1202 627202

Email: wwinfo@westwind-airbearings.com Web: www.westwind-airbearings.com