



Removable Collet Maintenance

100 hours: Mandatory

Remove collet and clean thoroughly with solvent and lint free cloth.

Clean shaft taper.

Apply a thin film of 'MT-LM' grease to the taper and refit.

Alternative Removable Collet Maintenance

24 hours: Optional

Spray 'cnc' lubricant directly into collet bore via tube for ½ second.

Replace tool and run spindle at 100,000 rpm for two minutes.

Stop spindle and clean collet bore with brush and solvent.

400 hours: Optional

Remove collet for standard maintenance with 'MT-LM.'

For further information, please email: wwinfo@gsig.com