



## Diaphragms

### 1 month: Optional

Check for leaks with soapy water.

### 3 months: Optional

Check tightness of rear cover screws.

## Spindle Services

### 1 month: Optional

Check bearing and collet actuation air pressure.

Check coolant flow and temperature.

### 12 months: Optional

Remove spindle from machine.

Replace diaphragms and exhaust silencer (if fitted).

Remove collet and inspect shaft taper for damage.

For further information, please email: [wwinfo@gsig.com](mailto:wwinfo@gsig.com)