



Diaphragms

1 month: Optional

Check for leaks with soapy water.

3 months: Optional

Check tightness of rear cover screws.

Spindle Services

1 month: Optional

Check bearing and collet actuation air pressure.

Check coolant flow and temperature.

12 months: Optional

Remove spindle from machine.

Replace diaphragms and exhaust silencer (if fitted).

Remove collet and inspect shaft taper for damage.

For further information, please email: wwinfo@gsig.com