



## Collet Maintenance How Often?

It is important to carry out regular collet maintenance to ensure excellent performance and long life from your Westwind spindles. Westwind suggest the following maintenance intervals:-

Removable Collets	every 100 operating hours
Bonded Collets	every 24 operating hours

The actual frequency of collet maintenance is dependent on application, usage and environment, and could be shorter or longer than the times suggested above.

Please contact Westwind if you would like advice on your particular situation.

### Collet Identification

*Spindle models with removable collets:-*

M320, D1199, D1201, D1251, D1263, D1303, D1331, D1473, D1524, D1531, D1686, D1750

*Spindle models with bonded collets:-*

D1080, D1264, D1600, D1686, D1722, D1748, D1733, D1787, D1790

*Removable Collet Types:-*

Removable collets are either “dead stop” or “positive lock” type. The “dead stop” type can be identified by a groove around the rear barrel of the collet. Please ensure you use the correct maintenance instructions. If you need to confirm your collet type please contact Westwind, email: [wwinfo@gsig.com](mailto:wwinfo@gsig.com)

