



Bonded Collet Spindle Maintenance

24 hours: Mandatory

(*Note: Collet failure will occur without this maintenance!)

Spray 'cnc' lubricant into collet bore via tube for 1 second.

Replace tool and run spindle at 100,000 rpm for two minutes.

Stop spindle and clean collet bore with a brush and solvent.

If contamination is evident repeat the whole process.

For further information, please email: wwinfo@gsig.com